## TELEDYNE CONTINENTAL<sup>®</sup> AIRCRAFT ENGINE

SERVICE BULLETIN

**Compliance Will Enhance Safety** 



## SUBJECT: CAMSHAFT PACKAGING

- **PURPOSE:** To advise Distributors, FBO's and Engine Overhaul Facilities of possible shipping damage to camshafts.
- **COMPLIANCE:** Prior to installation of camshafts

## MODELS

AFFECTED: All

Teledyne Continental Motors has received reports of camshafts that have been damaged during shipping. Damage has occurred to camshafts that were packaged using paper or paper by-products as a protective barrier between the cardboard box and the camshaft.

TCM advises any distributor, FBO or Engine Overhaul Facility to inspect all camshafts packaged in cardboard boxes where paper or paper by-products were used as a protective barrier. The camshafts should be inspected visually for nicks, dents and deep scratches. Additionally, perform a run-out inspection of the camshafts as specified in the applicable engine overhaul manual. Camshaft run-out must be within the minimum and maximum new limits specified in the applicable engine overhaul manual table of limits. If not, contact your TCM Distributor or Teledyne Continental Motors Customer Service at 251-438-3411. TCM is now wrapping camshafts with a plastic protective cover and then placing them in a foam filled cardboard box. This method provides adequate protection against in-transit shipping damage.

We recommend that any Distributor, FBO or Engine Overhaul Facility that ships engine parts review its packaging process and materials to insure that adequate protection from in-transit shipping damage is being provided.

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